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CLAIMS

1. A method for inactivating microorganisms in an electrodeionization device comprising:

passing water through the electrodeionization device at a pharmaceutically acceptable sanitization temperature; and

maintaining the pharmaceutically acceptable sanitization temperature for a predetermined period of time.

- 2. The method of claim 1, wherein the step of maintaining the water temperature is performed until there is a pharmaceutically acceptable level of microorganisms in the electrodeionization device.
- 3. The method of claim 1, wherein the water temperature is maintained at greater than about 65 °C.
- 4. The method of claim 1, wherein the water temperature is maintained at about 80 °C.
- 5. The method of claim 1, further comprising the step of lowering the water temperature to less than about 30 °C.
- 6. A water purification system comprising:
 an electrodeionization device fluidly connected to a heating device; and
 a controller for regulating a flow and temperature of water at a pharmaceutically
 acceptable level in the electrodeionization device.
- 7. The water purification system of claim 6, wherein the water temperature is regulated to at least about 65 °C.
- 8. The water purification system of claim 6, wherein the water temperature is regulated to about 80 °C.

- 9. The water purification system of claim 6, wherein the water temperature is regulated until the electrodeionization device has been sanitized to satisfy pharmaceutical requirements.
- The water purification system of claim 6, wherein the electrodeionization device comprises a spacer comprising at least one of polysulfone, polyphenylene, polyphenylene oxide, polyphenylene ether and chlorinated poly(vinyl chloride).
 - 11. A method for disinfecting an electrodeionization device comprising:

 passing a disinfecting solution at a temperature sufficient to inactivate any
 microorganisms in the electrodeionization device.

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- 12. The method of claim 11, wherein the step of passing the disinfecting solution is performed until the electrodeionization device is sanitized to a pharmaceutically acceptable condition.
- 13. The method of claim 11, wherein the disinfecting solution has a temperature that is suitable for sanitizing the electrodeionization device for pharmaceutical service.
- 14. The method of claim 11, wherein the temperature is at least about 65 °C.
- 15. The method of claim 11, wherein the temperature is about 80 °C.
- 16. The method of claim 11, further comprising the step of passing water to be purified through the electrodeionization device.
 - 17. The method of claim 11, wherein the step of passing the disinfecting solution is performed until there is a pharmaceutically acceptable level of microorganisms in the electrodeionization device.
 - 18. The method of claim 11, further comprising the step of passing a biocide compound through the electrodeionization device.

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- 19. The method of claim 11, wherein the disinfecting solution consists essentially of a non-oxidizing compound.
- 20. An electrodeionization device comprising a spacer constructed of a material that is dimensionally stable at a temperature that sanitizes the electrodeionization device for pharmaceutical service.
 - 21. The electrodeionization device of claim 20, wherein the material is dimensionally stable at greater than about 65 °C.
 - 22. The electrodeionization device of claim 20, wherein the dimensionally stable material comprises at least one of polysulfone, polyphenylsulfone, polyphenylene oxide, polyphenylene ether and chlorinated poly(vinyl chloride).
 - 23. A method for purifying water comprising:

 passing water to be purified through the electrodeionization device; and
 passing water at a temperature greater than about 65 °C through the
 electrodeionization device for a predetermined period.
 - 24. The method of claim 23, wherein the water temperature is at least about 80 °C.
 - 25. The method of claim 23, further comprising the step of reversing polarity of an applied electric field through the electrodeionization device.
- 25 26. An electrodeionization device comprising: a rigid depleting compartment spacer having a groove formed on a side thereon; a rigid concentrating compartment spacer that mates with the depleting compartment spacer; and
- a resilient member disposed within the groove forming a water-tight seal between the depleting compartment and the concentrating compartment spacers.
 - 27. The electrodeionization device of claim 26, wherein the groove is disposed around the perimeter of the depleting compartment spacer.

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- 28. The electrodeionization device of claim 26, wherein the depleting compartment spacer has grooves formed on both sides thereon.
- The electrodeionization device of claim 26, wherein the resilient member comprises at least one of a fluorinated elastomer and a silicone elastomer.
 - 30. A method for purifying water comprising:

passing water to be purified through an electrodeionization device comprising a depleting compartment spacer having a groove formed on a side thereon, a concentrating compartment spacer and a resilient member disposed within the groove forming a water-tight seal between the depleting compartment and the concentrating compartment spacers; and

applying an electric field across the electrodeionization device.

- 31. An electrodeionization device comprising:
 - a depleting compartment spacer;
 - a concentrating compartment spacer; and
- a water-tight seal positioned between the depleting compartment and the concentrating compartment spacers,

wherein the water-tight seal comprises an elastomeric sealing member disposed within a groove formed on a surface of either the depleting compartment or the concentrating compartment spacers.

- 25 32. The electrodeionization device of claim 31, wherein the depleting compartment spacer and the concentrating compartment spacer comprises a rigid material.
 - 33. The electrodeionization device of claim 32, wherein the depleting compartment spacer comprises at least one of polysulfone, polyphenylsulfone, polyphenylene oxide, polyphenylene ether and chlorinated poly(viny chloride).
 - 34. A method for purifying water comprising:

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passing water to be purified through an electrodeionization device comprising a depleting compartment spacer, a concentrating compartment spacer and a water-tight seal comprising an elastomeric sealing member disposed within a groove formed on a surface of either the depleting compartment or the concentrating compartment spacers.

35. An electrodeionization device comprising:

a depleting compartment spacer and a concentrating compartment spacer separated by an ion selective membrane;

a primary seal positioned between the depleting compartment and the concentrating compartment spacers and securing the ion selective membrane; and

a secondary seal positioned between the depleting compartment and the concentrating compartment spacers.

- 36. The electrodeionization device of claim 35, wherein the primary seal comprises an elastomeric sealing member dimensioned to be disposed within a groove formed between mating surfaces of the depleting compartment and the concentrating compartment spacers.
- 37. The electrodeionization device of claim 35, wherein the secondary seal comprises an elastomeric sealing member dimensioned to be disposed within a groove formed between mating surfaces of the depleting compartment and the concentrating compartment spacers.
- 38. A method for facilitating water purification comprising providing an electrodeionization device comprising a depleting compartment spacer and a concentrating compartment spacer and a water-tight seal positioned between the depleting compartment and the concentrating compartment spacers.
- 39. A method for facilitating water purification comprising providing an electrodeionization device comprising a depleting compartment spacer having a groove formed on a side thereon, a concentrating compartment spacer and a resilient member disposed within the groove forming a water-tight seal between the depleting compartment and the concentrating compartment spacers.

- 40. A method for facilitating water purification comprising providing an electrodeionization device comprising a spacer constructed of a material that is dimensionally stable at a temperature greater than about 65°C.
- 5 41. An electrodeionization device comprising a spacer constructed of a material that is dimensionally stable at a temperature greater than about 65°C.
 - 42. A method for facilitating inactivation of microorganisms comprising:

 providing an electrodeionization device fluidly connectable to a heating device; and
 providing a controller for regulating a flow and a temperature of water at a

 pharmaceutically acceptable level in the electrodeionization device.
 - 43. A method for inactivating microorganisms in an electrodeionization device comprising:

passing water through a depleting compartment at a pharmaceutically acceptable sanitization temperature; and

maintaining the pharmaceutically acceptable sanitization temperature for a predetermined period of time.

44. A method for inactivating microorganisms in an electrodeionization device comprising:

passing water through a concentrating compartment at a pharmaceutically acceptable sanitization temperature; and

maintaining the pharmaceutically acceptable sanitization temperature for a predetermined period of time.